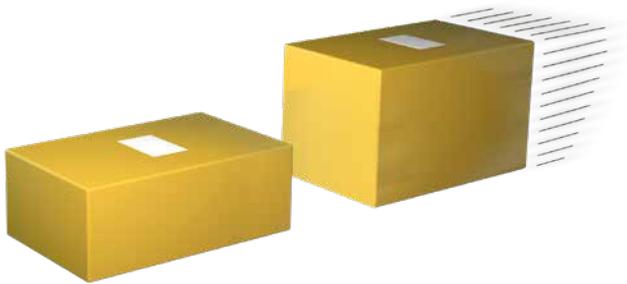


Package marking

Stroke blow applicator 4614

Labels can be applied in real time from all sides on packages of various heights in motion.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. Powered by a stroke cylinder and detected by a sensor, the pad moves to a spot approx. 10 mm above a package. The length of the stroke cylinder defines the maximum difference in terms of package heights.



Accessories

- 5.13 **Blow tube**
- 5.14 **Unit to regulate compressed air**



Blow-on pad
Labels are blown on a package surface by a blast of air, bridging a distance of 5 to 10 mm.

Technical data		Blow-on pad 4614 L/R 2100
Label widths operating a	HERMES Q4/Q4.3 mm	20 - 114
	HERMES Q6.3 mm	provided on request
Label heights operating a	HERMES Q4/Q4.3 mm	20 - 100
	HERMES Q6.3 mm	provided on request
State of a package	at rest	■
at the moment a label is applied	in motion	■
Label applications	from the top	■
	from below	■
	from the side	■
Package heights	uniform	■
	variable	■
Distance of a package to the bottom of the unit using a cylinder stroke of	200 up to mm	140
	300 up to mm	240
	400 up to mm	340
Compressed air	bar	4.5
Cycle rate ¹⁾	labels/min approx.	25

¹⁾ calculated using a stroke of 100 mm below the unit, labels 100 mm high, a print speed of 100 mm/s